

Work Order ID 147879

Friday, June 17, 2016 8:24:45 AM

147879

Page 1

Item ID: D3245-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Door Assy
 Start Date: 6/29/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/8/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MW Date: JUN 17 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3245	D								
100	Pick Kit	0.00			DAS 30 9-89	<u>2</u>			<u>JUL 29 2016</u>
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.10							
Small Fab	1-Install Studs and Gromets as per Dwg D32453-Bond Gasket using 3M ADHESIVE as per Dwg D3245								
	A/R 3M 1300/1300L ADHESIVE Batch: <u>M134871</u>								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.01							
Quality Control									

2x 16/08/04 DAS 36 9-89
12 16/08/04 DAS 16 9-89

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Friday, June 17, 2016 8:24:45 AM

147879

Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>STK180</u>	0.00		DAS 6 9-89		<u>2</u>	<u>pc</u>		
130									
Packaging	Memo	0.00							AUG 04 2016
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
140									AUG 05 2016
QC	Memo	0.03							
Quality Control									

DAS
21
9-89
AUG 05 2016

Picklist Print

Friday, June 17, 2016 8:24:49 AM

Page 1

Work Order ID: 147879

147879

Parent Item: D3245-043

D3245-043

Parent Item Name: Door Assy

Start Date: 6/29/2016

Required Date: 7/8/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
127H-35 *127H-35* HALF GROMMET		Purchased	No			100	Each	62.0000	8 62 DAS	16			JUL 29 2016
Location GA Loc Qty 62 Loc Code Location m133064 Loc Qty 62 Loc Code													
2351-20-012-C3Y *2351-20-012-C3Y* STUD		Purchased	No			100	Each	35.0000	886 30 DAS	16			JUL 29 2016
Location ST579 Loc Qty 11 Loc Code Location m134510 Loc Qty 11 Loc Code Location ST583 Loc Qty 24 Loc Code Location m134437 Loc Qty 24 Loc Code													
D3245-3 *D3245-3* Door		Manufactured	No			100	Each	2.0000	1 2 DAS	2			JUL 29 2016
Location ST487 Loc Qty 2 Loc Code Location 142735 Loc Qty 2 Loc Code													
D3245-7 *D3245-7* Gasket		Manufactured	No			100	Each	0.0000	30 989 DAS	2			JUL 29 2016